



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4730-020-030
Job Sheet 179889



Part No: D4730-020-030

Job Qty: 10 ea

Part Name: Velcro Strip 2.0W/ X 3.0L



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 6/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.04.01 AS PER D4730 REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/26/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	10 pcs		6/26/18	0.00	0.25	Small Fab-7		Smb
120	QC	10 pcs		6/26/18	0.00	0.00	QC6		38 DAS
130	Packaging	10 pcs		6/26/18	0.00	0.00	Packaging3-2	5/110	JUN 29 2018 6
140	QC21-SA	10 Ea		6/26/18	0.00	0.00	QC21		DAS 21 9-89 JUN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4730-020	Velcro Hook & Loop 2" Wide	2.5000 ft (.25 ea)	90-Start up Operation	f154872

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4730-020	3	72	0

Part Specifications

Specifications could not be found.

Plex 6/25/18 2:19 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	Rework	Skid-tube	Cross tube	Water Jet	Engineering
Part No. _____	Scrap	Machining	Small Fab	Prod. Eng. Coord.	Quality
NCR No. _____	Use-as-is	Thermoforming	Finishing	Rec/Store/Packaging	Other
Date: _____	Suspected Unapproved	Large Fab	Composite	Supplier	
Step #: _____		QTY Effective : _____			
Description		MRB (QS042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			

Container No: S084090

Part: D4730 - 020 - 030
Job No: 179889
Serial No/Batch: S084090
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: _____

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 06/26/18

Root Cause		Positioned Wrong		Outside Dimensions		Over/Under tolerance		Part Incorrect		Part Lost/Missing		Part Moved		Drawing		Finish		Misread		Turning Sequence	
Environment	No Re-verifica																				
Design	Operator																				
Doc/Data	Offset/Setup																				
Equip/Tooling	Supplier																				
Handling/Pre	Training																				
Material	Use for Testin																				
Internal Transport	Poor Information																				
Tribal Knowledge	Rushing																				
LOA	Product Improvement																				
Substation	Process Improvement																				
Past Expiry Date	Manufacturing Process																				
Misidentified	Past Due																				

OTHER :

Contamination

Countersink

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Out of Sequence

Off-set

Mislabeled

Fit/Function

Misaligned/off center

urge

Pulled